

### STATEMENT UNDER 37 CFR 3.73(b)

Applicant/Patent Owner: Laurence M. C. Lai et al.

Application No./Patent No.: 09/989,898

Filed/Issue Date: November 19, 2001

Entitled: MANUFACTURE HAVING DOUBLE SIDED FEATURES IN A METAL-CONTAINING WEB AND MANUFACTURE AND METHOD FOR FORMING SAME IN A LIQUID-BASED ETCH PROCESS

Graphic Packaging International, Inc., a Delaware corporation

(Name of Assignee)

(Type of Assignee, e.g., corporation, partnership, university, government agency, etc.)

states that it is:

1. ☒ the assignee of the entire right, title, and interest; or

2. ☐ an assignee of less than the entire right, title and interest.

The extent (by, percentage) of its ownership interest is \_\_\_\_\_ %  
in the patent application/patent identified above by virtue of either:

A. ☐ An assignment from the inventor(s) of the patent application/patent identified above. The assignment was recorded in the United States Patent and Trademark Office at Reel \_\_\_\_\_, Frame \_\_\_\_\_, or for which a copy thereof is attached.

OR

B. ☒ A chain of title from the inventor(s), of the patent application/patent identified above, to the current assignee as shown below:

1. From: L. M.C. Lai, A. Russel, M. J. Shaw To: Graphic Packaging Corporation

The document was recorded in the United States Patent and Trademark Office at  
Reel 012634, Frame 0500, or for which a copy thereof is attached.

2. From: Graphic Packaging Corporation To: Graphic Packaging International, Inc.

The document was recorded in the United States Patent and Trademark Office at  
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Graphic Packaging International, Inc.

3. From: and Riverwood International Corporation To: Graphic Packaging International, Inc.

The document was recorded in the United States Patent and Trademark Office at  
Reel 014409, Frame 0295, or for which a copy thereof is attached.

☐ Additional documents in the chain of title are listed on a supplemental sheet.

☒ Copies of assignments or other documents in the chain of title are attached.

[NOTE: A separate copy (i.e., the original assignment document or a true copy of the original document) must be submitted to

Assignment Division in accordance with 37 CFR Part 3, if the assignment is to be recorded in the records of the USPTO. See

MPEP 302.08]

The undersigned (whose title is supplied below) is authorized to act on behalf of the assignee.

7 May 2004  
Date

770-644-3228  
Telephone number

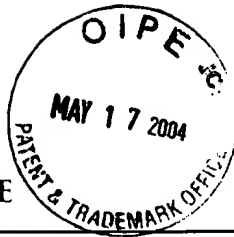
Steve M. McLary  
Typed or printed name

Steve M. McLary  
Signature

Assistant Secretary  
Title



UNITED STATES  
PATENT AND  
TRADEMARK OFFICE



APRIL 30, 2002

PTAS

DORSEY & WHITNEY LLP  
DAVID H. CARROLL  
370 17TH STREET, SUITE 4700  
DENVER, COLORADO 80202-5647

Commissioner for Trademarks  
Arlington, VA 22202-3513  
www.uspto.gov



\*102007821A\*

UNITED STATES PATENT AND TRADEMARK OFFICE  
NOTICE OF RECORDATION OF ASSIGNMENT DOCUMENT

THE ENCLOSED DOCUMENT HAS BEEN RECORDED BY THE ASSIGNMENT DIVISION OF THE U.S. PATENT AND TRADEMARK OFFICE. A COMPLETE MICROFILM COPY IS AVAILABLE AT THE ASSIGNMENT SEARCH ROOM ON THE REEL AND FRAME NUMBER REFERENCED BELOW.

PLEASE REVIEW ALL INFORMATION CONTAINED ON THIS NOTICE. THE INFORMATION CONTAINED ON THIS RECORDATION NOTICE REFLECTS THE DATA PRESENT IN THE PATENT AND TRADEMARK ASSIGNMENT SYSTEM. IF YOU SHOULD FIND ANY ERRORS OR HAVE QUESTIONS CONCERNING THIS NOTICE, YOU MAY CONTACT THE EMPLOYEE WHOSE NAME APPEARS ON THIS NOTICE AT 703-308-9723. PLEASE SEND REQUEST FOR CORRECTION TO: U.S. PATENT AND TRADEMARK OFFICE, ASSIGNMENT DIVISION, BOX ASSIGNMENTS, CG-4, 1213 JEFFERSON DAVIS HWY, SUITE 320, WASHINGTON, D.C. 20231.

RECORDATION DATE: 02/13/2002

REEL/FRAME: 012634/0500  
NUMBER OF PAGES: 3

BRIEF: ASSIGNMENT OF ASSIGNOR'S INTEREST (SEE DOCUMENT FOR DETAILS).

ASSIGNOR:  
LAI, LAURENCE M.C.

DOC DATE: 02/08/2002

ASSIGNOR:  
RUSSELL, ANTHONY

DOC DATE: 02/08/2002

ASSIGNOR:  
SHAW, MICHAEL J.

DOC DATE: 02/08/2002

ASSIGNEE:  
GRAPHIC PACKAGING CORPORATION  
4455 TABLE MOUNTAIN DRIVE  
GOLDEN, COLORADO 80403

SERIAL NUMBER: 09989898  
PATENT NUMBER:

FILING DATE: 11/19/2001  
ISSUE DATE:

012634/0500 PAGE 2



DIANE RUSSELE, PARALEGAL  
ASSIGNMENT DIVISION  
OFFICE OF PUBLIC RECORDS

03-08-2002

cket No.: 11157.00

ET

U.S. DEPARTMENT OF COMMERCE  
Patent and Trademark Office

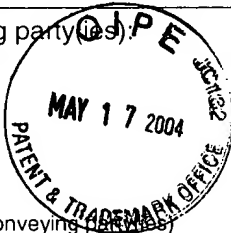


Tab settings → → → ▼ ▼

102007821

To the Honorable Commissioner of Patents and Trademarks: Please record the attached original documents or copy thereof.

1. Name of conveying party(ies):  
**Laurence M.C. Lai**  
**Anthony Russell**  
**Michael J. Shaw**



**MRD**  
**2-13-02**

Additional names(s) of conveying party(ies) ☐ Yes ☒ No

2. Name and address of receiving party(ies):

Name: **Graphic Packaging Corporation**

Internal Address: **4455 Table Mountain Drive,**

**Golden, Colorado 80403**

Street Address: **4455 Table Mountain Drive**

City: **Golden** State: **CO** ZIP: **80403**

Additional name(s) & address(es) attached? ☐ Yes ☒ No

3. Nature of conveyance:

- ☒ Assignment ☐ Merger  
☐ Security Agreement ☐ Change of Name  
☐ Other \_\_\_\_\_

Execution Date: **February 8, 2002**

4. Application number(s) or patent numbers(s):

If this document is being filed together with a new application, the execution date of the application is: \_\_\_\_\_

A. Patent Application No.(s)

**09/989,898**

B. Patent No.(s)

Additional numbers attached? ☐ Yes ☒ No

5. Name and address of party to whom correspondence concerning document should be mailed:

Name: **Dorsey & Whitney LLP**

Internal Address: **370 17th Street, Suite 4700,**

**Denver, Colorado 80202-5647**

Street Address: **370 17th Street, Suite 4700**

City: **Denver** State: **CO** ZIP: **80202**

6. Total number of applications and patents involved: **1**

7. Total fee (37 CFR 3.41):.....\$ **40.00**

- ☒ Enclosed - Any excess or insufficiency should be credited or debited to deposit account  
☐ Authorized to be charged to deposit account

8. Deposit account number:

**04-1415**

(Attach duplicate copy of this page if paying by deposit account)

9. Statement and signature.

*To the best of my knowledge and belief, the foregoing information is true and correct and any attached copy is a true copy of the original document.*

**David H. Carroll**

Name of Person Signing

Signature

**February 13, 2002**

Date

Total number of pages including cover sheet, attachments, and document: **3**

03/07/2002 LKELLER 00000070 09583898 40.00 00  
01 FEB:591

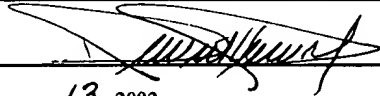
Please type a plus sign (+) inside this box → ☐

PTO/SB/21 (08-00)  
Approved for use through 10/31/2002. OMB 0651-0031  
Patent and Trademark Office: U.S. DEPARTMENT OF COMMERCE

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<b>TRANSMITTAL FORM</b> <i>(to be used for all correspondence after initial filing)</i>	Application	09/989,898
	Filing Date	November 19, 2001
	First Named	Laurence M.C. LAI et al.
	Group Art Unit	3729
	Examiner Name	Not Yet Assigned
Total Number of Pages in This Submission	Attorney Docket Number	11157.00

ENCLOSURES (check all that apply)		
<input type="checkbox"/> Fee Transmittal Form	<input checked="" type="checkbox"/> Assignment Papers (for an Application)	<input type="checkbox"/> After Allowance Communication to Group
<input type="checkbox"/> Fee Attached	<input type="checkbox"/> Drawing(s)	<input type="checkbox"/> Appeal Communication to Board of Appeals and Interferences
<input type="checkbox"/> Amendment / Response	<input type="checkbox"/> Licensing-related Papers	<input type="checkbox"/> Appeal Communication to Group (Appeal Notice, Brief, Reply Brief)
<input type="checkbox"/> After Final	<input type="checkbox"/> Petition	<input type="checkbox"/> Proprietary Information
<input type="checkbox"/> Affidavits/declaration(s)	<input type="checkbox"/> Petition to Convert a Provisional Application	<input type="checkbox"/> Status Letter
<input type="checkbox"/> Extension of Time Request	<input type="checkbox"/> Power of Attorney, Revocation Change of Correspondence	<input checked="" type="checkbox"/> Other Enclosure(s) (please identify below):
<input type="checkbox"/> Express Abandonment Request	<input type="checkbox"/> Terminal Disclaimer	Recordation Form Cover Sheet - Patents Only and Check for \$40.00
<input type="checkbox"/> Information Disclosure Statement	<input type="checkbox"/> Request for Refund	
<input type="checkbox"/> Certified Copy of Priority Document(s)	<input type="checkbox"/> CD, Number of CD(s) _____	
<input type="checkbox"/> Response to Missing Parts/Incomplete Application		
<input type="checkbox"/> Response to Missing Parts under 37 CFR 1.52 or 1.53	Remarks	

SIGNATURE OF APPLICANT, ATTORNEY, OR AGENT	
Firm or Individual name	David H. Carroll, Reg. No. 29,903 Dorsey & Whitney LLP USPTO Customer No. 20686
Signature	
Date	February 13, 2002

CERTIFICATE OF MAILING		
I hereby certify that this correspondence is being deposited with the United States Postal Service with sufficient postage as first class mail in an envelope addressed to: Commissioner for Patents, Washington, D.C. 20231 on this date: <input type="text"/>		
Typed or printed name	<input type="text"/>	
Signature	<input type="text"/>	Date

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IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Patent Application of:

Laurence M.C. LAI et al.

Serial No. 09/989,898

Filed: November 19, 2001

For: MANUFACTURE HAVING DOUBLE SIDED  
FEATURES IN A METAL-CONTAINING  
WEB AND MANUFACTURE AND  
METHOD FOR FORMING SAME IN A  
LIQUID-BASED ETCH PROCESS

**CERTIFICATE OF MAILING BY EXPRESS MAIL**

**BOX ASSIGNMENT**

Commissioner for Patents  
Washington, D.C. 20231

Sir:

The undersigned hereby certifies that the following documents:

1. Transmittal Form;
2. Recordation Form Cover Sheet – Patents Only;
3. Assignment;
4. Check for \$40.00;
5. Certificate of Mailing by Express Mail; and
6. Return Card,

relating to the above application, were deposited as "Express Mail," Mailing Label No. EV 016646724 US with the United States Postal Service, addressed to BOX ASSIGNMENT, Commissioner for Patents, Washington, D.C. 20231, on this 13 day of February, 2002.

  
\_\_\_\_\_  
Mailer

**ASSIGNMENT**

WHEREAS, we, Laurence M.C. Lai of 887 The Greenway, Mississauga, Ontario, Canada; Anthony Russell of 13645 Rural Route 2, Rockwood, Ontario N0B 2K0, Canada; and Michael J. Shaw of 55 Confederation Way, Thornhill, Ontario L3T 5R4, Canada have invented certain new and useful improvements in a MANUFACTURE HAVING DOUBLE SIDED FEATURES IN A METAL CONTAINING WEB AND MANUFACTURE AND METHOD FOR FORMING SAME IN A LIQUID-BASED ETCH PROCESS, for which United States Patent Application Serial Number 09/989,898 was filed on November 19, 2001.

Whereas, Graphic Packaging Corporation, a corporation organized and existing under the laws of the State of Delaware, and having its principal offices at 4455 Table Mountain Drive, Golden, Colorado 80403 (the "Assignee"), is desirous of acquiring the entire right, title and interest in and to said invention, said application and in, to and under any and all Letters Patent to be obtained therefor;

Now, therefore, for good and valuable consideration, the receipt of which is hereby acknowledged from the Assignee, we have sold, assigned and transferred, and by these presents do hereby sell, assign and transfer unto the said Assignee, its successors and assigns, our entire right, title and interest in and to said invention, said application, all divisions, continuations, continuations-in-part, reissues, or renewals thereof, and the Letters Patent, both foreign and domestic, that may or shall issue therefrom, including all reissues or extensions of such patents including all of our rights under the International Convention (collectively "the Patent Rights"), and we do hereby authorize and request the Commissioner of Patents to issue said Letters Patent to the above-mentioned Assignee in accordance herewith.

We further authorize said Assignee, its successors and assigns, or anyone it may properly designate, to apply for Letters Patent, in its own name if desired, in any and all foreign countries, and additionally to claim the filing date of said United States application and/or otherwise take advantage of the provisions of the International Convention.

We represent and warrant that we have the right and authority to execute this Assignment and to convey all our rights, title, and interest in the Patent Rights, and that we have not conveyed nor will convey hereafter all or part of the Patent Rights therein to a third party; and we do hereby covenant and agree with the said Assignee, its successors and assigns, that we will not execute in writing or do any act whatsoever conflicting with these presents, and that we or our executors or administrators will at any time upon request, without further or additional consideration, but at the expense of the said Assignee, its successors and assigns, execute such additional writings and do such additional acts as said Assignee, its successors and assigns, may deem necessary or desirable to perfect the Assignee's enjoyment of this grant, and render all necessary assistance in making application for and obtaining original, continuation, continuation-in-part, divisional, reissued or extended Letters Patent of the United States, or of any and all foreign countries on said invention, and in enforcing any rights occurring as a result of such applications or patents, by giving testimony in any proceedings or transactions involving such applications or patents.

Date: Feb-8-2002

Laurence Lai  
LAURENCE M.C. LAI

WITNESS:

Date: 02.08.02

By: G.L. Brown

Name: GLENMORE BROWN

Date: Feb-8-2002

Anthony Russell  
ANTHONY RUSSELL

WITNESS:

Date: 02.08.02

By: G.L. Brown

Name: GLENMORE BROWN

Date: 8/02/02.

M. J. Shaw  
MICHAEL J. SHAW

WITNESS:

Date: 02.08.02.

By: G.L. Brown

Name: GLENMORE BROWN.





UNITED STATES PATENT AND TRADEMARK OFFICE

UNDER SECRETARY OF COMMERCE FOR INTELLECTUAL PROPERTY AND  
DIRECTOR OF THE UNITED STATES PATENT AND TRADEMARK OFFICE

MARCH 10, 2004

PTAS



\*102536847A\*

DEBEVOISE & PLIMPTON  
CHRISTOPHER J. ANDREW  
919 THIRD AVENUE  
NEW YORK, NEW YORK 10022

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PLEASE REVIEW ALL INFORMATION CONTAINED ON THIS NOTICE. THE INFORMATION CONTAINED ON THIS RECORDATION NOTICE REFLECTS THE DATA PRESENT IN THE PATENT AND TRADEMARK ASSIGNMENT SYSTEM. IF YOU SHOULD FIND ANY ERRORS OR HAVE QUESTIONS CONCERNING THIS NOTICE, YOU MAY CONTACT THE EMPLOYEE WHOSE NAME APPEARS ON THIS NOTICE AT 703-308-9723. PLEASE SEND REQUEST FOR CORRECTION TO: U.S. PATENT AND TRADEMARK OFFICE, ASSIGNMENT DIVISION, BOX ASSIGNMENTS, CG-4, 1213 JEFFERSON DAVIS HWY, SUITE 320, WASHINGTON, D.C. 20231.

RECORDATION DATE: 08/26/2003

REEL/FRAME: 014402/0062  
NUMBER OF PAGES: 10

BRIEF: CHANGE OF NAME (SEE DOCUMENT FOR DETAILS).

ASSIGNOR:

GRAPHIC PACKAGING CORPORATION

DOC DATE: 08/08/2003

ASSIGNEE:

GRAPHIC PACKAGING INTERNATIONAL,  
INC.  
4455 TABLE MOUNTAIN DRIVE  
GOLDEN, COLORADO 80403

SERIAL NUMBER: 60117588  
PATENT NUMBER:

FILING DATE: 01/27/1999  
ISSUE DATE:

SERIAL NUMBER: 60325917  
PATENT NUMBER:

FILING DATE: 09/28/2001  
ISSUE DATE:

SERIAL NUMBER: 60311397  
PATENT NUMBER:

FILING DATE: 08/09/2001  
ISSUE DATE:

SERIAL NUMBER: 60311580  
PATENT NUMBER:

FILING DATE: 08/10/2001  
ISSUE DATE:

SERIAL NUMBER: 60037909  
PATENT NUMBER:

FILING DATE: 02/12/1997  
ISSUE DATE:

SERIAL NUMBER: 60242930  
PATENT NUMBER:

FILING DATE: 10/25/2000  
ISSUE DATE:

SERIAL NUMBER: 09864567  
PATENT NUMBER:

FILING DATE: 05/24/2001  
ISSUE DATE:

SERIAL NUMBER: 10027744  
PATENT NUMBER:

FILING DATE: 12/20/2001  
ISSUE DATE:

SERIAL NUMBER: 09972575  
PATENT NUMBER:

FILING DATE: 10/05/2001  
ISSUE DATE:

SERIAL NUMBER: 10071717  
PATENT NUMBER:

FILING DATE: 02/08/2002  
ISSUE DATE:

SERIAL NUMBER: 09685484  
PATENT NUMBER: 6680103

FILING DATE: 10/10/2000  
ISSUE DATE: 01/20/2004

SERIAL NUMBER: 60341152  
PATENT NUMBER:

FILING DATE: 12/14/2001  
ISSUE DATE:

SERIAL NUMBER: 10318437  
PATENT NUMBER:

FILING DATE: 12/13/2002  
ISSUE DATE:

SERIAL NUMBER: 60360598  
PATENT NUMBER:

FILING DATE: 02/28/2002  
ISSUE DATE:

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PATENT NUMBER: 6676583

FILING DATE: 12/07/2001  
ISSUE DATE: 01/13/2004

SERIAL NUMBER: 10053732  
PATENT NUMBER:

FILING DATE: 01/18/2002  
ISSUE DATE:

SERIAL NUMBER: 60364560  
PATENT NUMBER:

FILING DATE: 03/15/2002  
ISSUE DATE:

SERIAL NUMBER: 60417192  
PATENT NUMBER:

FILING DATE: 10/08/2002  
ISSUE DATE:

SERIAL NUMBER: 10216046  
PATENT NUMBER: 6645389

FILING DATE: 08/09/2002  
ISSUE DATE: 11/11/2003

SERIAL NUMBER: 09989898  
PATENT NUMBER:

FILING DATE: 11/19/2001  
ISSUE DATE:

SERIAL NUMBER: 10017374  
PATENT NUMBER: 6677563

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FILING DATE: 03/20/2002  
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FILING DATE: 04/09/2002  
ISSUE DATE:

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FILING DATE: 02/20/1996  
ISSUE DATE:

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PATENT NUMBER: 6689034

FILING DATE: 06/08/2001  
ISSUE DATE: 02/10/2004

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FILING DATE: 05/11/1982  
ISSUE DATE: 09/18/1984

SERIAL NUMBER: 06510735  
PATENT NUMBER: 4553010

FILING DATE: 07/05/1983  
ISSUE DATE: 11/12/1985

SERIAL NUMBER: 06637057  
PATENT NUMBER: 4555605

FILING DATE: 08/02/1984  
ISSUE DATE: 11/26/1985

SERIAL NUMBER: 06624480  
PATENT NUMBER: 4572752

FILING DATE: 06/22/1984  
ISSUE DATE: 02/25/1986

SERIAL NUMBER: 06552606  
PATENT NUMBER: 4588079

FILING DATE: 11/17/1983  
ISSUE DATE: 05/13/1986

SERIAL NUMBER: 06607587  
PATENT NUMBER: 4590349

FILING DATE: 05/07/1984  
ISSUE DATE: 05/20/1986

SERIAL NUMBER: 06504388  
PATENT NUMBER: 4592914

FILING DATE: 06/15/1983  
ISSUE DATE: 06/03/1986

SERIAL NUMBER: 06617527  
PATENT NUMBER: 4594492

FILING DATE: 06/04/1984  
ISSUE DATE: 06/10/1986

SERIAL NUMBER: 06723909  
PATENT NUMBER: 4610755

FILING DATE: 04/16/1985  
ISSUE DATE: 09/09/1986

SERIAL NUMBER: 06678216  
PATENT NUMBER: 4626641

FILING DATE: 12/04/1984  
ISSUE DATE: 12/02/1986

SERIAL NUMBER: 06820593  
PATENT NUMBER: 4641005

FILING DATE: 01/21/1986  
ISSUE DATE: 02/03/1987

SERIAL NUMBER: 06817241  
PATENT NUMBER: 4661671

FILING DATE: 01/08/1986  
ISSUE DATE: 04/28/1987

SERIAL NUMBER: 06879813  
PATENT NUMBER: 4684059

FILING DATE: 06/27/1986  
ISSUE DATE: 08/04/1987

SERIAL NUMBER: 06874406  
PATENT NUMBER: 4685997

FILING DATE: 06/16/1986  
ISSUE DATE: 08/11/1987

SERIAL NUMBER: 06811411  
PATENT NUMBER: 4703848

FILING DATE: 12/20/1985  
ISSUE DATE: 11/03/1987

SERIAL NUMBER: 06830356  
PATENT NUMBER: 4722437

FILING DATE: 02/18/1986  
ISSUE DATE: 02/02/1988

SERIAL NUMBER: 06902192  
PATENT NUMBER: 4757930

FILING DATE: 08/29/1986  
ISSUE DATE: 07/19/1988

SERIAL NUMBER: 07079420  
PATENT NUMBER: 4775771

FILING DATE: 07/30/1987  
ISSUE DATE: 10/04/1988

SERIAL NUMBER: 07079430  
PATENT NUMBER: 4780587

FILING DATE: 07/30/1987  
ISSUE DATE: 10/25/1988

SERIAL NUMBER: 06923675  
PATENT NUMBER: 4781317

FILING DATE: 10/27/1986  
ISSUE DATE: 11/01/1988

SERIAL NUMBER: 06829227  
PATENT NUMBER: 4794005

FILING DATE: 02/14/1986  
ISSUE DATE: 12/27/1988

SERIAL NUMBER: 07153505  
PATENT NUMBER: 4825025

FILING DATE: 02/04/1988  
ISSUE DATE: 04/25/1989

SERIAL NUMBER: 06838383  
PATENT NUMBER: 4835720

FILING DATE: 03/11/1986  
ISSUE DATE: 05/30/1989

SERIAL NUMBER: 07206961  
PATENT NUMBER: 4865921

FILING DATE: 06/10/1988  
ISSUE DATE: 09/12/1989

SERIAL NUMBER: 07239264  
PATENT NUMBER: 4883936

FILING DATE: 09/01/1988  
ISSUE DATE: 11/28/1989

SERIAL NUMBER: 06902183  
PATENT NUMBER: 4888717

FILING DATE: 08/29/1986  
ISSUE DATE: 12/19/1989

SERIAL NUMBER: 07268851  
PATENT NUMBER: 4890439

FILING DATE: 11/09/1988  
ISSUE DATE: 01/02/1990

SERIAL NUMBER: 07217534  
PATENT NUMBER: 4896009

FILING DATE: 07/11/1988  
ISSUE DATE: 01/23/1990

SERIAL NUMBER: 07353206  
PATENT NUMBER: 4915780

FILING DATE: 04/12/1989  
ISSUE DATE: 04/10/1990

SERIAL NUMBER: 07344396  
PATENT NUMBER: 4916279

FILING DATE: 04/28/1989  
ISSUE DATE: 04/10/1990

SERIAL NUMBER: 07141935  
PATENT NUMBER: 4929223

FILING DATE: 01/11/1988  
ISSUE DATE: 05/29/1990

SERIAL NUMBER: 07436631  
PATENT NUMBER: 4936935

FILING DATE: 11/15/1989  
ISSUE DATE: 06/26/1990

SERIAL NUMBER: 07400579  
PATENT NUMBER: 4943456

FILING DATE: 08/30/1989  
ISSUE DATE: 07/24/1990

SERIAL NUMBER: 07348209  
PATENT NUMBER: 4948932

FILING DATE: 05/05/1989  
ISSUE DATE: 08/14/1990

SERIAL NUMBER: 07253623  
PATENT NUMBER: 4960598

FILING DATE: 10/05/1988  
ISSUE DATE: 10/02/1990

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PATENT NUMBER: 4963424

FILING DATE: 05/19/1989  
ISSUE DATE: 10/16/1990

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PATENT NUMBER: 5039364

FILING DATE: 11/28/1989  
ISSUE DATE: 08/13/1991

SERIAL NUMBER: 07471744  
PATENT NUMBER: 5042231

FILING DATE: 01/29/1990  
ISSUE DATE: 08/27/1991

SERIAL NUMBER: 07397197  
PATENT NUMBER: 5045330

FILING DATE: 08/23/1989  
ISSUE DATE: 09/03/1991

SERIAL NUMBER: 07636123  
PATENT NUMBER: 5076439

FILING DATE: 12/31/1990  
ISSUE DATE: 12/31/1991

SERIAL NUMBER: 07653949  
PATENT NUMBER: 5078273

FILING DATE: 02/12/1991  
ISSUE DATE: 01/07/1992

SERIAL NUMBER: 07584050  
PATENT NUMBER: 5085323

FILING DATE: 09/18/1990  
ISSUE DATE: 02/04/1992

SERIAL NUMBER: 07615588  
PATENT NUMBER: 5092516

FILING DATE: 11/19/1990  
ISSUE DATE: 03/03/1992

SERIAL NUMBER: 07579854  
PATENT NUMBER: 5108355

FILING DATE: 09/07/1990  
ISSUE DATE: 04/28/1992

SERIAL NUMBER: 07650246  
PATENT NUMBER: 5117078

FILING DATE: 02/04/1991  
ISSUE DATE: 05/26/1992

SERIAL NUMBER: 07536212  
PATENT NUMBER: 5118747

FILING DATE: 06/11/1990  
ISSUE DATE: 06/02/1992

SERIAL NUMBER: 07673515  
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ISSUE DATE: 06/30/1992

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ISSUE DATE: 01/12/1993

SERIAL NUMBER: 07839674  
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ISSUE DATE: 02/09/1993

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ISSUE DATE: 06/22/1993

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ISSUE DATE: 07/06/1993

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ISSUE DATE: 11/09/1993

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ISSUE DATE: 12/14/1993

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ISSUE DATE: 01/11/1994

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FILING DATE: 08/01/1997  
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SERIAL NUMBER: 29068292  
PATENT NUMBER: D394606

FILING DATE: 03/27/1997  
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SERIAL NUMBER: 06574668  
PATENT NUMBER: RE32270

FILING DATE: 01/27/1984  
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SERIAL NUMBER: 07673405  
PATENT NUMBER: RE34683

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## 1. Name of conveying party(ies):

Graphic Packaging Corporation

## 2. Name and address of receiving party(ies)

Name: Graphic Packaging International, Inc.

Internal Address: \_\_\_\_\_

Street Address: 4455 Table Mountain Drive

City: Golden State: CO Zip: 80403

Additional name(s) of conveying party(ies) attached? ☐ Yes ☒ No

## 3. Nature of conveyance:

☐

Assignment

☐

Merger

☐

Security Agreement

☒

Change of Name

☐

Other \_\_\_\_\_

Execution Date: August 8, 2003

Additional name(s) & address(es) attached? ☐ Yes ☒ No

## 4. Application number(s) or patent number(s):

If this document is being filed together with a new application, the execution date of the application is: \_\_\_\_\_

A. Patent Application No.(s) (see attached

Rider 4.A. - List of Patent

Application Numbers)

B. Patent No.(s) (see attached Rider 4.B. -  
List of Patent Registration Numbers)Additional numbers attached? ☒ Yes ☐ No

## 5. Name and address of party to whom correspondence concerning document should be mailed:

Name: Christopher J. Andrew

Internal Address: Debevoise &amp; Plimpton

Street Address: 919 Third Avenue

City: New York State: NY Zip: 10022

6. Total number of applications and patents involved: ☒ 157

7. Total fee (37 CFR 3.41).....\$ 6,280.00

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**Rider 4. A. – List of Patent Application Numbers:**

1.	Container with Metered Dispensing Construction	60/117588
2.	Patterned Microwave Susceptor Element and Microwave	60/325917
3.	Introducing Non-Etched Area onto Spacings Between all Functional Etched Patterns	60/311397
4.	Introducing Non-Etched Area onto Spacings Between all Functional Etched Patterns	60/311580
5.	Patterned Microwave Oven Susceptor	60/037909
6.	Microwaveable Package	60/242930
7.	Carton Blank and Method for Forming a Carton	09/864567
8.	Carton Blank and Carton Formed Therefrom	10/027744
9.	Carton Blank, Carton, and Method of Forming the Carton	09/972575
10.	Carton Blank, Carton, and Method of Forming the Carton	10/071717
11.	Packaging Material and Method	09/685484
12.	Dual Layer Paperboard Material for Carton Blanks	60/341152
13.	Packages, Blanks for Making Packages and Associated Methods and Apparatus	10/318437
14.	Packages, Blanks for Making Packages and Methods	60/360598
15.	A Web of Material Having Layers and a Method of Forming One or More Carton Blanks from the Material	10/021514
16.	Container and Methods Associated Therewith	10/053732
17.	Tray Having a Rim or Other Feature Encapsulated by or Formed from Injection-Molded Material	60/364560
18.	Tray Having a Rim or Other Feature Encapsulated by or Formed from Injection-Molded Material	60/417192
19.	Introducing Non-Etched Area Onto the Spacings Between All Functional Etched Patterns	10/216046
20.	Manufacture Having Double Sided Features in a Metal-Containing Web and Manufacture and Method for Forming Same in a Liquid-Based Etch Process	09/989898
21.	Abuse-Tolerant Metallic Arrays for Microwave Packaging Materials	10/017374
22.	Microwave Packaging with Indentation Patterns	10/008670
23.	Vented and Insulated Microwavable Packaging for Improved Cooking and Enhanced Consumer Use	60/355149
24.	Patterned Microwave Susceptor Element and Microwave Container Incorporating Same	10/028328
25.	Planar Magnetic Speaker Diaphragms and Method	10/293545
26.	Container With Improved Stacking/Denesting Capability	09/764718
27.	Abuse-Tolerant Metallic Packaging Materials for Microwave Cooking	10/103052
28.	Patterned Microwave Susceptor	10/119540
29.	Container and Method for Forming the Same	08/603282
30.	Transfer Glue System and Method for a Right Angle Gluing Machine	09/877336

**Rider 4. B. – List of Patent Registration Numbers:**

31.	Glue Flap Construction for Lined Carton	4,471,884
32.	Packaging Container for Microwave Popcorn Popping and Method Using Same	4,553,010
33.	Package Assembly and Method for Storing and Microwave Heating of Food	4,555,605
34.	Control Stretch Laminating Device	4,572,752
35.	Cover for Multiple Unit Container Packages	4,588,079
36.	Microwave Cooking Carton for Browning and Crisping Food on Two Sides	4,590,349
37.	Two-Blank Disposable Container for Microwave Food Cooking and Method for Making	4,592,914
38.	Microwave Package Including a Resiliently Biased Browning Layer	4,594,492
39.	Demetallizing Method	4,610,755
40.	Fruit and Meat Pie Microwave Container and Method	4,626,641
41.	Food Receptacle for Microwave Cooking	4,641,005
42.	Package Assembly With Heater Panel and Method for Strong Microwave Heating of Food Utilizing Same	4,661,671
43.	Carton Carrying Handle	4,684,059
44.	Production of Demetallized Packaging Material	4,685,997
45.	Package Interlock and Alignment System	4,703,848
46.	Package Alignment System	4,722,437
47.	Web Indicia Reference Signal Generating System	4,757,930
48.	Sleeve for Crisping and Browning of Foods in a Microwave Oven and Package and Method Utilizing Same	4,775,771
49.	Overlap Seam for Microwave Interactive Package Insert	4,780,587
50.	Phasing Control System for Web Having Variable Repeat Length Portions	4,781,317
51.	Package Assembly Including a Multi-Surface Microwave Interactive Tray	4,794,005
52.	Food Receptacle for Microwave Cooking	4,825,025
53.	Obstructed Field Indicia Sensing Device	4,835,720
54.	Microwave Interactive Laminate	4,865,921
55.	Control of Microwave Interactive Heating by Patterned Deactivation	4,883,936
56.	Web Lateral Position Control Apparatus and Method	4,888,717
57.	Flexible Disposable Material for Forming a Food Container for Microwave Cooking	4,890,439
58.	Gas Permeable Microwave Reactive Package	4,896,009
59.	Process for Making an Element for Microwave Heating	4,915,780

**Rider 4. B. – List of Patent Registration Numbers (cont.):**

60.	Apparatus for Surface Heating an Object by Microwave Energy	4,916,279
61.	Package Alignment System	4,929,223
62.	Microwave Heating Material	4,936,935
63.	Microwave Reactive Heater	4,943,456
64.	Apertured Microwave Reactive Package	4,948,932
65.	Package Assembly Including a Multi-Surface Microwave Interactive Tray	4,960,598
66.	Microwave Heating Material	4,963,424
67.	Method of Making Selective Microwave Heating Material	5,039,364
68.	End Flap Alignment Device for Carton Folding and Filling Apparatus and Method of Folding Cart End Flaps	5,042,231
69.	Biased Food Contact Container and Container Insert	5,045,330
70.	Carton Having a Barrier Construction and Method of Making the Same	5,076,439
71.	Microwave Carton and Blank for Forming Same	5,078,273
72.	Carton Having a Perforated Cut Score Opening and a Carton Blank for Forming the Same	5,085,323
73.	Carton Blank and Carton	5,092,516
74.	Method and Apparatus for Attaching Insert Panels to Carton Blanks	5,108,355
75.	Controlled Heating of Foodstuffs by Microwave Energy	5,117,078
76.	Self Limiting Microwave Susceptor	5,118,747
77.	Microwave Cooking Container Cover	5,126,518
78.	Winder Speed Control Method & Apparatus	5,178,341
79.	Containers and Blanks With Curled Edge and Method of Making Same	5,184,995
80.	Apparatus for Attaching Insert Panels to Carton Blanks	5,207,629
81.	Microwave Oven Package	5,213,902
82.	Microwave Oven Package	5,221,419
83.	Method and Apparatus for Attaching Insert Panels to Carton Blanks	5,224,919
84.	Differential Thermal Heating in Microwave Oven Packages	5,239,153
85.	Top Panel Spout Carton	5,259,552
86.	Double-Center Wall Microwave Food Package	5,270,066
87.	Package Assembly and Method for Storing and Microwave Heating of Food	5,270,502
88.	Microwave Heating Element With Antenna Structure	5,278,378
89.	Gable-Top Type Carton and Blank for Forming the Same	5,295,630

**Rider 4. B. – List of Patent Registration Numbers (cont.):**

90.	Microwave Interactive Printable Coatings	5,308,945
91.	Microwave Heating Intensifier	5,310,976
92.	Control of Microwave Energy in Cooking Foodstuffs	5,310,980
93.	Antenna for Microwave Enhanced Cooking	5,322,984
94.	Method of distributing Heat in Food Containers Adapted for Microwave Cooking and Novel Container Structure	5,338,921
95.	Microwave Heating Structure Comprising an Array of Shaped Elements	5,354,973
96.	Multilayer Fused Microwave Conductive Structure	5,412,187
97.	Multi –Sided Container	5,419,486
98.	Pour Spout for a Carton	5,429,297
99.	Preconditioned Paperboard Containers and Method and Apparatus for Making Same	5,472,402
100.	Food Bag for Microwave Cooking With Fused Susceptor	5,489,766
101.	Container and Method for Forming the Same	5,492,410
102.	Carton Blank and Carton	5,505,372
103.	Carton Blank and Method for Forming a Carton Therefrom	5,516,039
104.	Methods and Devices Used in the Microwave Heating of Foods and Other Materials	5,519,195
105.	Multilayer Fused Microwave Conductive Structure	5,530,231
106.	Apparatus and Method for End Sealing a Carton	5,531,852
107.	Method and Apparatus for Forming Tubular Plastic Film	5,531,952
108.	Carton Having a Perforated Access Opening	5,542,598
109.	Preconditioned Paperboard Containers and Method and Apparatus for Making Same	5,544,808
110.	Blend Polybutylene and Ionomer Forming Easy Open Heat Seal	5,547,752
111.	Preconditioned Paperboard Containers and Method and Apparatus for Making Same	5,571,224
112.	Multi-Sided Flip Top Container	5,579,989
113.	Demetallizing Apparatus	5,628,921
114.	Carton Blank and Method for Forming It	5,632,402
115.	Carton Blank	5,632,404
116.	Method for Forming an Effective Seal for a Carton	5,667,467
117.	Demetallizing Apparatus	5,672,407
118.	Paperboard Carton Having a Pour Spout and Blank for Forming the Same	5,678,755
119.	Microwave Container With Heating Element Having Energy Collecting Loops	5,698,127

**Rider 4. B. – List of Patent Registration Numbers (cont.):**

120.	Partially Shielded Microwave Heating Container	5,718,370
121.	Preconditioned Paperboard Containers and Method and Apparatus for Making Same	5,729,914
122.	Apparatus and Method for Forming Carton Blanks	5,735,785
123.	Method for Forming Carton Blanks	5,746,871
124.	Patterned Metal Foil Laminate and Method for Making Same	5,759,422
125.	Electronic Article Surveillance Tag Product and Method of Manufacturing Same	5,781,110
126.	Carton Blank and Apparatus and Method for Forming the Carton Blank	5,783,030
127.	Carton, Carton Blank, & Method for Forming the Carton	5,794,811
128.	Carton, Carton & Method for Forming the Carton	5,794,812
129.	Patterned Metal Foil Laminate and Method for Making Same	5,800,724
130.	Carton Blank and Carton Formed Thereon	5,857,614
131.	Smart Microwave Packaging Structures	5,864,123
132.	Smart Microwave Packaging Structures	5,910,268
133.	Carton, Carton Blank, & Method for Forming the Carton	5,918,799
134.	Laminate for Forming Carton Blanks	5,968,636
135.	Carton Blank and Method for Forming the Carton Blank	5,988,494
136.	Container With Multiple Transverse Dividers	6,012,630
137.	Contest Container Blank	6,047,881
138.	Container Formed of Identical Container Elements and Blank for Forming the Same	6,092,719
139.	Partially Shielded Microwave Heating Tray	6,102,281
140.	Strip-Line Microwave Structure	6,114,679
141.	Patterned Microwave Oven Susceptor	6,133,560
142.	Microwavable Package	6,150,646
143.	Pour Spout Carton	6,152,360
144.	Abuse-Tolerant Metallic Packaging Materials for Microwave Cooking	6,204,492
145.	Method and Apparatus for Use in Forming Carton Blanks	6,221,192
146.	Microwavable Container	6,251,451
147.	Container With Metered Dispensing Construction	6,318,593
148.	Apparatus for Use in Forming Carton Blanks	6,332,488
149.	Carton Blank, Carton, and Method of Forming the Carton	6,386,438
150.	Patterned Microwave Susceptor	6,414,290



**Rider 4. B. – List of Patent Registration Numbers (cont.):**

151.	Abuse-Tolerant Metallic Packaging Materials for Microwave Cooking	6,433,322
152.	Microwavable Container	6,455,827
153.	Planar Magnetic Speaker Diaphragms and Method	6,492,009
154.	Carton	D394385
155.	Carton for Food Products	D394606
156.	Polyester Coated Paperboard for Forming Food Containers and Process for Producing Same	RE32270
157.	Control of Microwave Interactive Heating by Patterned Deactivation	RE34683

CERTIFICATE OF AMENDMENT  
OF  
RESTATED CERTIFICATE OF INCORPORATION

Graphic Packaging Corporation, a corporation organized and existing under and by virtue of the General Corporation Law of the State of Delaware (the "Company"),  
DOES HEREBY CERTIFY:

FIRST: That the Board of Directors of the Company (the "Board"), by unanimous written consent and filed with the minutes of the Board, adopted a resolution proposing and declaring advisable the following Amendment to the Restated Certificate of Incorporation of said corporation:

RESOLVED, that the Restated Certificate of Incorporation of Graphic Packaging Corporation be amended by changing the First Article thereof so that, as amended, said Article shall be and read as follows:

"The name of the corporation is GRAPHIC PACKAGING INTERNATIONAL, INC."

SECOND: That in lieu of a meeting and vote of stockholders, the stockholders have given unanimous written consent to said amendment in accordance with the provisions of Section 228 of the General Corporation Law of the State of Delaware.

THIRD: That the aforesaid amendment was duly adopted in accordance with the applicable provisions of Sections 242 and 228 of the General Corporation Law of the State of Delaware.

*[Remainder of the page intentionally left blank]*

21563787v4

State of Delaware  
Secretary of State  
Division of Corporations  
Delivered 08:12 AM 08/08/2003  
FILED 08:12 AM 08/08/2003  
SRV 030518282 - 0935404 FILE

IN WITNESS WHEREOF, said Company has caused this certificate to be signed by  
Jill B.W. Sisson, its General Counsel and Secretary, this 8th day of August, 2003.

/s/ Jill B.W. Sisson

Jill B.W. Sisson, General Counsel and Secretary

(Title)

"Express Mail" mailing label No. EL 75311 7932 US  
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(Signature of person mailing paper or fee)

# Delaware

PAGE 1

*The First State*

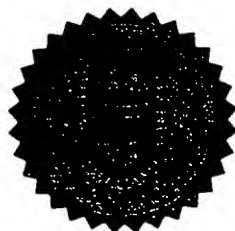
I, HARRIET SMITH WINDSOR, SECRETARY OF STATE OF THE STATE OF DELAWARE, DO HEREBY CERTIFY THE ATTACHED IS A TRUE AND CORRECT COPY OF THE CERTIFICATE OF AMENDMENT OF "GRAPHIC PACKAGING CORPORATION", CHANGING ITS NAME FROM "GRAPHIC PACKAGING CORPORATION" TO "GRAPHIC PACKAGING INTERNATIONAL, INC.", FILED IN THIS OFFICE ON THE EIGHTH DAY OF AUGUST, A.D. 2003, AT 8:12 O'CLOCK A.M.

"Express Mail" mailing label No. EL 753 117 93205  
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Beth Akers  
(Typed or printed name of person mailing paper or fee)

Beth Akers  
(Signature of person mailing paper or fee)



Harriet Smith Windsor  
Harriet Smith Windsor, Secretary of State

0935404 8100

AUTHENTICATION: 2574068

030520501

DATE: 08-08-03



UNITED STATES PATENT AND TRADEMARK OFFICE

UNDER SECRETARY OF COMMERCE FOR INTELLECTUAL PROPERTY AND  
DIRECTOR OF THE UNITED STATES PATENT AND TRADEMARK OFFICE

MARCH 15, 2004

PTAS



\*102539153A\*

DEBEVOISE & PLIMPTON  
CHRISTOPHER J. ANDREW  
919 THIRD AVENUE  
NEW YORK, NY 10022

UNITED STATES PATENT AND TRADEMARK OFFICE  
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RECORDATION DATE: 08/27/2003

REEL/FRAME: 014409/0295  
NUMBER OF PAGES: 20

BRIEF: MERGER AND CHANGE OF NAME

ASSIGNOR:  
GRAPHIC PACKAGING INTERNATIONAL,  
INC.

DOC DATE: 08/08/2003

ASSIGNOR:  
RIVERWOOD INTERNATIONAL  
CORPORATION

DOC DATE: 08/08/2003

ASSIGNEE:  
GRAPHIC PACKAGING INTERNATIONAL,  
INC.  
814 LIVINGSTON COURT  
MARIETTA, GEORGIA 30067

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JEFFREY OLSEN, EXAMINER  
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OMB No. 0651-0027 (exp. 6/30/2005)

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U.S. DEPARTMENT OF COMMERCE  
U.S. Patent and Trademark Office

To the Honorable Commissioner of Patents and Trademarks: Please record the attached original documents or copy thereof.

1. Name of conveying party(ies):

Graphic Packaging International, Inc.  
Riverwood International CorporationAdditional name(s) of conveying party(ies) attached? ☐ Yes ☒ No

3. Nature of conveyance:

- ☐ Assignment ☐ Merger
- ☐ Security Agreement ☐ Change of Name
- ☒ Other Merger and Change of Name

Execution Date: August 8, 2003

2. Name and address of receiving party(ies)

Name: Graphic Packaging International, Inc.

Internal Address: \_\_\_\_\_

Street Address: 814 Livingston Street

City: Marietta State: GA Zip: 30067

Additional name(s) & address(es) attached? ☐ Yes ☒ No

4. Application number(s) or patent number(s):

If this document is being filed together with a new application, the execution date of the application is: \_\_\_\_\_

A. Patent Application No.(s) (see attached

Rider 4.A. - List of Patent  
Application Numbers)Additional numbers attached? ☒ Yes ☐ No

B. Patent No.(s) (see attached Rider

4.B. - List of Patent Registration  
Numbers)

5. Name and address of party to whom correspondence concerning document should be mailed:

Name: Christopher J. Andrew

Internal Address: Debevoise &amp; Plimpton

Street Address: 919 Third Avenue

City: New York State: NY Zip: 10022

6. Total number of applications and patents involved: 498

7. Total fee (37 CFR 3.41).....\$19,920.00

☒ Enclosed☐ Authorized to be charged to deposit account

8. Deposit account number: \_\_\_\_\_

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9. Signature.

08/29/2003 6TON11 00000162 60117588

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Christopher J. Andrew

Name of Person Signing

Signature

August 27, 2003  
Date

Total number of pages including cover sheet, attachments, and documents: 20

Mail documents to be recorded with required cover sheet information to:  
Commissioner of Patents & Trademarks, Box Assignments  
Washington, D.C. 20231

**Rider 4. A. – List of Patent Application Numbers:**

**From Graphic Packaging International, Inc.:**

1.	Container with Metered Dispensing Construction	60/117588
2.	Patterned Microwave Susceptor Element and Microwave	60/325917
3.	Introducing Non-Etched Area onto Spacings Between all Functional Etched Patterns	60/311397
4.	Introducing Non-Etched Area onto Spacings Between all Functional Etched Patterns	60/311580
5.	Patterned Microwave Oven Susceptor	60/037909
6.	Microwaveable Package	60/242930
7.	Carton Blank and Method for Forming a Carton	09/864567
8.	Carton Blank and Carton Formed Therefrom	10/027744
9.	Carton Blank, Carton, and Method of Forming the Carton	09/972575
10.	Carton Blank, Carton, and Method of Forming the Carton	10/071717
11.	Packaging Material and Method	09/685484
12.	Dual Layer Paperboard Material for Carton Blanks	60/341152
13.	Packages, Blanks for Making Packages and Associated Methods and Apparatus	10/318437
14.	Packages, Blanks for Making Packages and Methods	60/360598
15.	A Web of Material Having Layers and a Method of Forming One or More Carton Blanks from the Material	10/021514
16.	Container and Methods Associated Therewith	10/053732
17.	Tray Having a Rim or Other Feature Encapsulated by or Formed from Injection-Molded Material	60/364560
18.	Tray Having a Rim or Other Feature Encapsulated by or Formed from Injection-Molded Material	60/417192
19.	Introducing Non-Etched Area Onto the Spacings Between All Functional Etched Patterns	10/216046
20.	Manufacture Having Double Sided Features in a Metal-Containing Web and Manufacture and Method for Forming Same in a Liquid-Based Etch Process	09/989898
21.	Abuse-Tolerant Metallic Arrays for Microwave Packaging Materials	10/017374
22.	Microwave Packaging with Indentation Patterns	10/008670
23.	Vented and Insulated Microwavable Packaging for Improved Cooking and Enhanced Consumer Use	60/355149
24.	Patterned Microwave Susceptor Element and Microwave Container Incorporating Same	10/028328
25.	Planar Magnetic Speaker Diaphragms and Method	10/293545
26.	Container With Improved Stacking/Denesting Capability	09/764718
27.	Abuse-Tolerant Metallic Packaging Materials for Microwave Cooking	10/103052

28.	Patterned Microwave Susceptor	10/119540
29.	Container and Method for Forming the Same	08/603282
30.	Transfer Glue System and Method for a Right Angle Gluing Machine	09/877336

**From Riverwood International Corporation:**

31.	Continuous Motion Cartoner Assembly	08/543963
32.	Continuous Motion Cartoner Assembly	08/863967
33.	Stacked Article Packaging Method (Twin Stack Method)	09/742632
34.	Easy Carry Handle A Paperboard Carton	10/355,929
35.	Carton Flap Folding Method and Apparatus	09/451,050
36.	Laminated Reinforced Carton	09/559,704
37.	Laminated Reinforced Carton	09/818,023
38.	Carton Having a Handle Carton with Z-Fold Handle	10/333,271
39.	Handle Arrangement for a Carton	10/204,240
40.	Rotary Pick & Place Technology	10/235,387
41.	Automatic Down-Stacking Technology	10/198,399
42.	Improved Basket Handle	10/079727
43.	Neck Through Basket	10/218,702
44.	Improved Carton Lock	10/183,935
45.	Reduced Material Usage Can Wrap	10/401,477
46.	Bottom Locking System for Concave Containers	10/386,096
47.	Paperboard Interlock Arrangement	08/817681
48.	Aseptic Brick Pack Grouping Mechanism	10/245,907
49.	Three Piece Basket Carrier	10/264,604
50.	Automatic Case Packaging System	10/401,908
51.	Improved Carton Dispensing Feature	10/202,106
52.	Fully Enclosed Wrap Carton	10/183,907
53.	Wrap Around Carrier for Pet Bottles	10/268826
54.	Product Dispensing Carton	10/271447
55.	Dispenser Carton with Tilt Platform	10/262,139
56.	Articulating Pouch Puck	60/418,404
57.	Pouch Inserter Unit	60/418,401
58.	Improved Dispensing System for Double Stack Carton	10/365148
59.	Carton with Side Dispensing Feature	10/360232
60.	Basket with Extendable Handle Container for Articles	10/301,160

61.	Paperboard Carton with a New Type of Dispenser	10/371,692
62.	Improved Can Dispensing Package	10/402,879

**Rider 4. B. – List of Patent Registration Numbers:**

**From Graphic Packaging International, Inc.:**

63.	Glue Flap Construction for Lined Carton	4,471,884
64.	Packaging Container for Microwave Popcorn Popping and Method Using Same	4,553,010
65.	Package Assembly and Method for Storing and Microwave Heating of Food	4,555,605
66.	Control Stretch Laminating Device	4,572,752
67.	Cover for Multiple Unit Container Packages	4,588,079
68.	Microwave Cooking Carton for Browning and Crisping Food on Two Sides	4,590,349
69.	Two-Blank Disposable Container for Microwave Food Cooking and Method for Making	4,592,914
70.	Microwave Package Including a Resiliently Biased Browning Layer	4,594,492
71.	Demetallizing Method	4,610,755
72.	Fruit and Meat Pie Microwave Container and Method	4,626,641
73.	Food Receptacle for Microwave Cooking	4,641,005
74.	Package Assembly With Heater Panel and Method for Strong Microwave Heating of Food Utilizing Same	4,661,671
75.	Carton Carrying Handle	4,684,059
76.	Production of Demetallized Packaging Material	4,685,997
77.	Package Interlock and Alignment System	4,703,848
78.	Package Alignment System	4,722,437
79.	Web Indicia Reference Signal Generating System	4,757,930
80.	Sleeve for Crisping and Browning of Foods in a Microwave Oven and Package and Method Utilizing Same	4,775,771
81.	Overlap Seam for Microwave Interactive Package Insert	4,780,587
82.	Phasing Control System for Web Having Variable Repeat Length Portions	4,781,317
83.	Package Assembly Including a Multi-Surface Microwave Interactive Tray	4,794,005

84.	Food Receptacle for Microwave Cooking	4,825,025
85.	Obstructed Field Indicia Sensing Device	4,835,720
86.	<b>Microwave Interactive Laminate</b>	4,865,921
87.	Control of Microwave Interactive Heating by Patterned Deactivation	4,883,936
88.	Web Lateral Position Control Apparatus and Method	4,888,717
89.	Flexible Disposable Material for Forming a Food Container for Microwave Cooking	4,890,439
90.	Gas Permeable Microwave Reactive Package	4,896,009
91.	Process for Making an Element for Microwave Heating	4,915,780
92.	Apparatus for Surface Heating an Object by Microwave Energy	4,916,279
93.	Package Alignment System	4,929,223
94.	Microwave Heating Material	4,936,935
95.	Microwave Reactive Heater	4,943,456
96.	Apertured Microwave Reactive Package	4,948,932
97.	Package Assembly Including a Multi-Surface Microwave Interactive Tray	4,960,598
98.	Microwave Heating Material	4,963,424
99.	Method of Making Selective Microwave Heating Material	5,039,364
100.	End Flap Alignment Device for Carton Folding and Filling Apparatus and Method of Folding Cart End Flaps	5,042,231
101.	Biased Food Contact Container and Container Insert	5,045,330
102.	Carton Having a Barrier Construction and Method of Making the Same	5,076,439
103.	Microwave Carton and Blank for Forming Same	5,078,273
104.	Carton Having a Perforated Cut Score Opening and a Carton Blank for Forming the Same	5,085,323
105.	Carton Blank and Carton	5,092,516
106.	Method and Apparatus for Attaching Insert Panels to Carton Blanks	5,108,355
107.	Controlled Heating of Foodstuffs by Microwave Energy	5,117,078
108.	Self Limiting Microwave Susceptor	5,118,747
109.	Microwave Cooking Container Cover	5,126,518
110.	Winder Speed Control Method & Apparatus	5,178,341
111.	Containers and Blanks With Curled Edge and Method of Making Same	5,184,995
112.	Apparatus for Attaching Insert Panels to Carton Blanks	5,207,629

113.	Microwave Oven Package	5,213,902
114.	Microwave Oven Package	5,221,419
115.	Method and Apparatus for Attaching Insert Panels to Carton Blanks	5,224,919
116.	Differential Thermal Heating in Microwave Oven Packages	5,239,153
117.	Top Panel Spout Carton	5,259,552
118.	Double-Center Wall Microwave Food Package	5,270,066
119.	Package Assembly and Method for Storing and Microwave Heating of Food	5,270,502
120.	Microwave Heating Element With Antenna Structure	5,278,378
121.	Gable-Top Type Carton and Blank for Forming the Same	5,295,630
122.	Microwave Interactive Printable Coatings	5,308,945
123.	Microwave Heating Intensifier	5,310,976
124.	Control of Microwave Energy in Cooking Foodstuffs	5,310,980
125.	Antenna for Microwave Enhanced Cooking	5,322,984
126.	Method of distributing Heat in Food Containers Adapted for Microwave Cooking and Novel Container Structure	5,338,921
127.	Microwave Heating Structure Comprising an Array of Shaped Elements	5,354,973
128.	Multilayer Fused Microwave Conductive Structure	5,412,187
129.	Multi-Sided Container	5,419,486
130.	Pour Spout for a Carton	5,429,297
131.	Preconditioned Paperboard Containers and Method and Apparatus for Making Same	5,472,402
132.	Food Bag for Microwave Cooking With Fused Susceptor	5,489,766
133.	Container and Method for Forming the Same	5,492,410
134.	Carton Blank and Carton	5,505,372
135.	Carton Blank and Method for Forming a Carton Therefrom	5,516,039
136.	Methods and Devices Used in the Microwave Heating of Foods and Other Materials	5,519,195
137.	Multilayer Fused Microwave Conductive Structure	5,530,231
138.	Apparatus and Method for End Sealing a Carton	5,531,852
139.	Method and Apparatus for Forming Tubular Plastic Film	5,531,952
140.	Carton Having a Perforated Access Opening	5,542,598

141.	Preconditioned Paperboard Containers and Method and Apparatus for Making Same	5,544,808
142.	Blend Polybutylene and Ionomer Forming Easy Open Heat Seal	5,547,752
143.	Preconditioned Paperboard Containers and Method and Apparatus for Making Same	5,571,224
144.	Multi-Sided Flip Top Container	5,579,989
145.	Demetallizing Apparatus	5,628,921
146.	Carton Blank and Method for Forming It	5,632,402
147.	Carton Blank	5,632,404
148.	Method for Forming an Effective Seal for a Carton	5,667,467
149.	Demetallizing Apparatus	5,672,407
150.	Paperboard Carton Having a Pour Spout and Blank for Forming the Same	5,678,755
151.	Microwave Container With Heating Element Having Energy Collecting Loops	5,698,127
152.	Partially Shielded Microwave Heating Container	5,718,370
153.	Preconditioned Paperboard Containers and Method and Apparatus for Making Same	5,729,914
154.	Apparatus and Method for Forming Carton Blanks	5,735,785
155.	Method for Forming Carton Blanks	5,746,871
156.	Patterned Metal Foil Laminate and Method for Making Same	5,759,422
157.	Electronic Article Surveillance Tag Product and Method of Manufacturing Same	5,781,110
158.	Carton Blank and Apparatus and Method for Forming the Carton Blank	5,783,030
159.	Carton, Carton Blank, & Method for Forming the Carton	5,794,811
160.	Carton, Carton & Method for Forming the Carton	5,794,812
161.	Patterned Metal Foil Laminate and Method for Making Same	5,800,724
162.	Carton Blank and Carton Formed Thereon	5,857,614
163.	Smart Microwave Packaging Structures	5,864,123
164.	Smart Microwave Packaging Structures	5,910,268
165.	Carton, Carton Blank, & Method for Forming the Carton	5,918,799
166.	Laminate for Forming Carton Blanks	5,968,636
167.	Carton Blank and Method for Forming the Carton Blank	5,988,494
168.	Container With Multiple Transverse Dividers	6,012,630
169.	Contest Container Blank	6,047,881



170.	Container Formed of Identical Container Elements and Blank for Forming the Same	6,092,719
171.	Partially Shielded Microwave Heating Tray	6,102,281
172.	Strip-Line Microwave Structure	6,114,679
173.	Patterned Microwave Oven Susceptor	6,133,560
174.	Microwavable Package	6,150,646
175.	Pour Spout Carton	6,152,360
176.	Abuse-Tolerant Metallic Packaging Materials for Microwave Cooking	6,204,492
177.	Method and Apparatus for Use in Forming Carton Blanks	6,221,192
178.	Microwavable Container	6,251,451
179.	Container With Metered Dispensing Construction	6,318,593
180.	Apparatus for Use in Forming Carton Blanks	6,332,488
181.	Carton Blank, Carton, and Method of Forming the Carton	6,386,438
182.	Patterned Microwave Susceptor	6,414,290
183.	Abuse-Tolerant Metallic Packaging Materials for Microwave Cooking	6,433,322
184.	Microwavable Container	6,455,827
185.	Planar Magnetic Speaker Diaphragms and Method	6,492,009
186.	Carton	D394385
187.	Carton for Food Products	D394606
188.	Polyester Coated Paperboard for Forming Food Containers and Process for Producing Same	RE32270
189.	Control of Microwave Interactive Heating by Patterned Deactivation	RE34683

**From Riverwood International Corporation:**

190.	Metering Device and Method	4,443,995
191.	Two Piece Beverage Carrier	4,469,222
192.	Multi-Pocket Tray	4,469,271
193.	Interlock for Wrap Around Cartons and Including Separator Tabs	4,476,977
194.	Cellular Display Structure	4,477,016
195.	Sleeve Style Beverage Package	4,478,334
196.	Sealed Carton with Tamper Indicating Means	4,479,588
197.	Lock Arrangement Between Two Carton Closure Panels	4,498,618
198.	Sealed Carton with Tamper Indicating Features	4,508,226

199.	Sleeve Style Beverage Carton	4,508,258
200.	Sleeve Carton End Panel and Flap Folding and Sealing Assembly	4,519,181
201.	Lock Arrangement for Cartons	4,526,316
202.	Rotary Packaging Technology	4,530,686
203.	Blank for Carton for Holding and Dispensing Plastic Film	4,534,497
204.	Carton Blank Transfer Mechanism	4,549,731
205.	Light-Tight Carton for X-Ray and Other Light Sensitive Film	4,552,268
206.	Tray Carton End Panel Folding and Sealing Assembly	4,562,687
207.	Product and Process Relating to Hardboard	4,567,215
208.	Secondary Packaging Machine	4,571,916
209.	Carton and Blank Therefor	4,582,199
210.	Sleeve Carton End Panel and Flap Folding and Sealing Assembly	4,592,190
211.	Carrier Lock	4,597,523
212.	Modified Lock Arrangement for Cartons	4,611,754
213.	Method and Apparatus for Locking a Carrier	4,612,753
214.	Wrap Around Carrier with Improved Handle	4,637,515
215.	Rotary Transfer Device	4,643,633
216.	Reinforced Article Carrier	4,646,917
217.	Wrap Around Carrier with Improved Handle	4,681,217
218.	Sleeve Type Carrier	4,685,566
219.	Method and Apparatus for Feeding Containers to a Carrier Sleeve	4,693,055
220.	Wrap Around Carrier	4,702,375
221.	Vending and Reclosure Device for Powder and Granular Products	4,706,875
222.	Sleeve Type Carrier Handle	4,706,876
223.	Lock Arrangement	4,708,284
224.	Apparatus for Feeding and Opening a Beverage Carrier	4,709,538
225.	Carton with Improved Handle	4,712,728
226.	Adjustable Clasp Lock	4,723,699
227.	Wrap Around Packaging Machine	4,727,708
228.	Handle for Sleeve Type Carrier	4,728,026
229.	Dust Flap Tucking Mechanism for Use in Forming Sleeve Type Carrier	4,736,569
230.	Crown Support Carrier	4,736,977
231.	Bulb Carton and Blank Therefor	4,749,083
232.	Variable Plane Compression Apparatus, Method of Utilizing Same, and Carton for Use Therewith	4,749,123
233.	Two Piece Beverage Carrier	4,770,294
234.	Carton Panel Locking Arrangement	4,773,540
235.	Basket-Like Carrier for Cups and the Like and Blank for Forming the Same	4,782,943
236.	Multi-Cellular Carrier	4,782,944
237.	Sleeve Type Carrier with Improved Handle	4,785,991
238.	Vertical Cartoning Assembly & Method	4,802,324
239.	Wrap-Around Article Carrier with End Fold-in Panel	4,804,089

240.	Sleeve-Type Carrier Handle	4,811,894
241.	Wrap-Around Carrier for Bottles	4,815,599
242.	Display Carton	4,815,609
243.	Carton Handle Applicator	4,816,014
244.	Handle Structure for Wrap Around Carrier	4,830,267
245.	Wrap-Around Carrier	4,836,375
246.	Wrap Around Carton with Flange Receiving Slots	4,844,328
247.	Wrap Around Carton Locking Means	4,860,943
248.	Leak Detection System	4,864,848
249.	Wrap Around Carton with Locking Flap Connection	4,878,612
250.	Article Separating and Loading Apparatus	4,887,414
251.	Advancing Motion Rotary Apparatus	4,901,843
252.	Wrap Around Article Carrier with End Panel Lock	4,901,849
253.	Article Control Assembly for Article Transfer Device	4,902,192
254.	Bottom Loading Basket Carrier	4,919,261
255.	Article Carrier with End Panels	4,925,019
256.	Wrap-Around Carrier with Handle	4,941,624
257.	Multi-Celled Enclosed Carton	4,944,405
258.	Handle for Article Carrier	4,972,991
259.	Bottom Lock Arrangement for Cartons	4,989,779
260.	Article Carrier With Cushioned Panel	5,002,186
261.	Sleeve Type Carrier with Integral Alignment	5,020,668
262.	Wrap-Around Carrier with Adjustable Bottle Neck Openings	5,022,525
263.	Packaging Sleever Assembly	5,036,644
264.	Article Carrier with Side Handles	5,072,876
265.	Wrap-Around Carrier with Article Retainer	5,094,347
266.	Article Control Assembly	5,105,931
267.	Wrap-Around Carrier with Article Retainer	5,107,986
268.	Sleeve-Type Article Carrier	5,108,030
269.	Apparatus for Applying a Sheet to a Substrate	5,112,430
270.	Reinforced Carton Handle	5,119,985
271.	Can-Pack	5,135,104
272.	Lane Merger Apparatus	5,161,665
273.	Article Rotating Assembly	5,181,598
274.	Carrier for a Group of Containers and Cardboard Blank Therefor - Can-Pack	5,188,225
275.	Clip-Type Article Carrier	5,201,412
276.	Carrier for Stacked Articles	5,234,102
277.	Enclosed Basket Style Carrier	5,234,103
278.	Rotary Hopper Transfer Mechanism	5,234,314
279.	Continuous Motion Cartoner Assembly	5,241,806
280.	Carrier for Stacked Articles	5,246,113
281.	Neck Clip Bottle Carrier	5,273,156

282.	Belt Transfer Section and Method of Use for Right Angle Blank Feeder	5,282,528
283.	Article Rotating Assembly	5,291,720
284.	Wrap-Around Carrier with End Panels	5,297,673
285.	Carrier for Stacked Articles	5,297,725
286.	Wrap-Around Carrier with Flexible Heel Apertures	5,310,050
287.	Wrap-Around Carrier with End Restraints	5,311,984
288.	Container Adapted for Stacking	5,316,207
289.	Bottle Carrier	5,323,895
290.	Two-Piece Bottle Carrier	5,328,024
291.	Sleeve-Type Carrier	5,328,030
292.	Can Carrier	5,335,774
293.	Neck Clip Bottle Carrier with Easy Access Feature	5,344,006
294.	Cross Loading Apparatus for Use with Cartoning Systems	5,347,796
295.	Neck Clip Bottle Carrier for Two Rows of Bottles	5,351,815
296.	Neck Clip Bottle Carrier with Means Facilitating Bottle Removal	5,351,816
297.	Wrap-Around Carrier With End Restraints	5,351,878
298.	Enclosed Sleeve-Type Carrier	5,360,113
299.	Closure Panel Lock Mechanism	5,364,022
300.	Conveyor Flight Longitudinal Phase Adjustment Assembly	5,369,942
301.	Wrap-Around Carrier with End Straps	5,381,891
302.	Bottle Neck Carrier (Cap-It)	5,407,065
303.	Tray Packaging of Stacked Articles	5,412,923
304.	Clip-Type Can Carrier	5,415,278
305.	Container with Article Retaining Tabs	5,415,342
306.	Open-Top Container	5,415,344
307.	Carton for a Plurality of Articles and Blank Therefor	5,421,458
308.	Rounded Bottom Enclosed Carrier	5,427,241
309.	Carton and Blank Therefor Having an Improved Top Panel	5,427,307
310.	Stacked Article Carrier Packaging	5,430,992
311.	Carton Panel Lock	5,443,203
312.	Bottle Carrier	5,445,262
313.	Flexible Packaging of Stacked Articles	5,450,708
314.	Article Carrier with Rounded Corners	5,452,799
315.	Multilevel Carton Packaging Process	5,454,211
316.	Stacked Article Cartoning Apparatus (Twin Stack Cartoner)	5,456,058
317.	Basket-Style Article Carrier	5,458,234
318.	Apparatus for Forming Stacked Article Groups Utilizing Clip-Type Carriers	5,469,687
319.	Wrap-Around Carrier with Partial End Panels	5,472,090
320.	Turret Magazine Assembly	5,472,114
321.	Carton Bottle Partition	5,476,217
322.	Auto-Priming Cartoner Infeed	5,477,655
323.	Horizontal Loading Apparatus	5,482,427

324.	Carrier with Bottom Panel Lock (New Bottle Gard)	5,484,059
325.	Method and Apparatus for Inserting Partitions Into Article Groups	5,485,713
326.	Wrap-Around Carrier with Article Heel Lock	5,485,915
327.	Carton with Multi-Ply Folds	5,489,061
328.	Basket-Style Carrier with Non-Collapsing End Panels	5,499,712
329.	Method and Apparatus for Clearing Excess Beverage Containers from a Beverage Container Packaging Machine	5,501,061
330.	Apparatus and Method for Pushing Articles Into Receptacle	5,501,064
331.	Overhead Pusher Lug Assembly for Packaging Machines	5,501,318
332.	Banded Basket-Style Carrier	5,501,335
333.	Packaging Machine with Metering Wheels	5,502,950
334.	Can Clip Carrier with Glue Flaps	5,503,267
335.	Basket Style Carrier With End Panel Lock	5,518,110
336.	Wrap-Around Carrier With Article Retaining Flaps	5,520,283
337.	Wrap Around Carrier With Article Retaining Flaps	5,524,756
338.	Carton Bottle Partition	5,529,240
339.	Method and Apparatus for Stabilizing Cartons in a Packaging Machine	5,531,056
340.	Basket -Style Article Carrier	5,531,319
341.	Carrier Sleeve Erecting Apparatus and Method	5,531,661
342.	Basket-Style Carrier With Dividing Strap	5,538,130
343.	Basket-Style Article Carrier with Improved Partition Layout	5,538,131
344.	Packaging Machine and Method of Packaging Articles	5,546,734
345.	Magazine Release Assembly	5,547,336
346.	Wrap-Around Carrier with Bottle Neck Retainer Tabs	5,549,197
347.	Can Clip Carrier	5,551,566
348.	Mass Feeder for Product Delivery System	5,558,489
349.	Article Selection and Delivery Method and Apparatus	5,564,894
350.	Carton Engaging Assembly and Method	5,577,365
351.	Force Sensing Assembly and Method for a Product Delivery System	5,585,568
352.	An Interlocking Arrangement (Sleeve Lock)	5,588,586
353.	Basket-Style Carrier with Retainer Tabs	5,590,762
354.	Method and Apparatus for Positioning Carton Flaps	5,592,804
355.	Carrier with Preformed End Panels	5,593,027
356.	Open-Top Container with Integral End Panels	5,593,087
357.	Container for Articles	5,595,291
358.	Wrap-Around Carrier with Corner End Restraints	5,597,071
359.	Suspended Modular Partition Inserter	5,600,936
360.	Tub Carrier	5,601,186
361.	Cartoner Clean Out System and Method	5,606,848
362.	Carton Flap Folding Assembly and Method	5,609,008
363.	Wrap-Around Carrier for Packaging Three Rows of Articles	5,611,431
364.	Wrap-Around Carrier with Top Divider Tab	5,620,094

365.	Packaging Machine Having Overhead Assembly for Opening and Lowering Cartons Onto Article Groups	5,626,002
366.	Optimum Carton Hold-Down Element for Rotary Feeders	5,632,368
367.	Conveyor Tensioning Assembly	5,632,372
368.	Packaging Machine (Device to Vary the Pitcher of a Lugged Conveyor)	5,638,659
369.	Spacing Conveyor Mechanism (Cog Drive Conveyor)	5,638,665
370.	Carton with Integral Handle	5,639,017
371.	Spacing Conveyor Mechanism (Fixed Groove Conveyor)	5,642,604
372.	Basket Carrier with Offset 3 Ply Handle	5,645,162
373.	Article Carrier with Reinforced Handle	5,647,483
374.	Basket Carrier with Squaring Tabs	5,649,620
375.	Tetra-Brik Locking Sleeve (a Sleeve Arrangement)	5,653,341
376.	Carton Feeder Assembly	5,653,671
377.	Apparatus for Constructing Multi-Piece Cartons (Vertipack)	5,656,007
378.	Spacing Conveyor Mechanism (Slide Action Conveyor)	5,657,615
379.	Basket-Style Carrier with Open Article-Viewing Areas	5,657,864
380.	Reinforced Basket-Style Carrier	5,657,865
381.	Oblique Infeed System and Locating Wedge	5,660,263
382.	Carton Transfer Assembly	5,662,577
383.	Stacked Article Cartoning Apparatus	5,666,789
384.	Bottle Clip	5,667,070
385.	Automatic Dual Pocket Loader Wheel Assembly	5,669,200
386.	Carton Activating Mechanism (Tab Locker)	5,669,203
387.	Carrier for Stacked Bottles	5,669,500
388.	Tape Perforating Head Assembly and Method	5,671,589
389.	Wrap-Around Carrier Panel Lock and Article Retainer	5,671,845
390.	Carton Flap Folding Method and Apparatus	5,673,536
391.	Apparatus for Constructing Multi-Piece Carton Pre-Forms	5,681,252
392.	Wrap-Around Carrier with Bar Code Blocking Panels	5,682,995
393.	Packaging Machine with Retractable Bed Plates	5,687,553
394.	Stacked Article Packaging Method	5,692,361
395.	Article Carrier with Bottom Panel False Score	5,692,614
396.	Cartoner Clean Out Method	5,697,201
397.	Selector Assembly	5,699,651
398.	Article Carrier with Four-Sided Taper	5,704,470
399.	Wrap-Around Carrier with Improved Locking Means	5,704,542
400.	Article Placing Assembly and Process	5,704,758
401.	Packaging Machine and Method of Packaging Articles	5,706,633
402.	Basket-Style Carrier with Non-Collapsing End Panels	5,709,298
403.	Packaging Machine and Method of Packaging Articles	5,711,137
404.	Article Packaging Machine with Improved Overhead Flight Assembly	5,724,785
405.	Apparatus for Packaging Article Groups	5,727,365

406.	Automatic Dual Pocket Loader Wheel Assembly	5,732,534
407.	Automatic Dual Pocket Loader Wheel Assembly	5,732,537
408.	Roller Hold Down Device for Four-Sided Tapered Cartons	5,735,378
409.	Carrier with Tear Resistant Handle	5,735,394
410.	Packaging Machinery Priming Technology	5,737,898
411.	Double False Wall Tray and Sleeve Carton	5,752,605
412.	Packaging Machine with Free Floating Compression Section	5,755,073
413.	Self-Adjusting Down-Article Indicator for a Packaging Machine	5,755,074
414.	Separating Arrangement for Cans	5,755,324
415.	Apparatus for Loading Stacked Article Groups Into Cartons	5,758,474
416.	Carrier With Article Retaining Means	5,765,685
417.	Article Packaging Apparatus	5,771,658
418.	Article Selector Wedge	5,775,067
419.	Basket-Style Carrier with Reinforced Handle	5,775,487
420.	Wrap-Around Carrier with Improved Locking Means	5,782,343
421.	Carton Feed Opening Wheel Assembly	5,782,734
422.	Self-Locating Star Wheel Assembly for a Packaging Machine	5,784,857
423.	Holding Arrangement for Cans	5,791,463
424.	Article Carrier with Strap-Type Handle and Top Panel Access	5,794,778
425.	Overhead Flight Conveyor Assembly for Four-Sided Tapered Paperboard Cartons	5,809,746
426.	Clip Carrier with Handle	5,816,391
427.	Basket Style Carrier With Cutouts	5,819,920
428.	Device for Carrying Containers	5,820,185
429.	Rotary Flap Tucker for a Cartoning Machine	5,826,408
430.	Partition Insertion Control Device	5,833,046
431.	Side Loading Basket Carrier	5,848,695
432.	Two-Tiered Carton for Flanged Articles	5,855,275
433.	Two Piece Basket Carrier	5,855,316
434.	Connector for Attaching Items to a Chain for a Packaging Machine	5,857,558
435.	Paperboard Interlock Arrangement	5,868,308
436.	Carton with Tear Control Handle	5,873,515
437.	Basket Carrier with Rounded Corners	5,878,877
438.	Nestable Basket Carrier	5,879,041
439.	Package Squaring Device	5,894,710
440.	Chain Tensioning Apparatus for a Packaging Machine	5,895,332
441.	Air Jet Apparatus for Re-Opening Cartons	5,896,728
442.	Adjustable Height Flight	5,904,026
443.	Dc Drive Positioning System	5,910,090
444.	Flight Lug Assembly	5,911,303
445.	Carton With Carrying Handle	5,915,546
446.	Bottom Guard Mechanism for an Automated Machine	5,916,334

447.	Package with Exposed Articles	5,921,392
448.	Wrap-Around Carrier with Bar Code Blocking Webs	5,931,300
449.	Assembly Apparatus and Process	5,937,992
450.	Wrap Type Carton with Reinforced Heel Cut Out	5,941,389
451.	Divider Panel for Stacked Cans	5,957,288
452.	Locking Paperboard Sleeve Pot Sleeve Lock	5,957,289
453.	Bottle Clip Carrier for Long Neck Bottles	5,960,945
454.	Bottle Carrying Arrangement / Neck Through Basket Style Wrap	5,975,287
455.	Article Grouping Assembly and Method for a Packaging Machine	5,979,147
456.	Plastic Strap Handle	5,992,733
457.	Adjustable Glue Gun Assembly	6,012,503
458.	Wrap-Around Article Carrier	6,019,220
459.	Wrap-Around Article Carrier	6,021,897
460.	Flat Blank With Top and Bottom Gussets	6,021,898
461.	Flat Blank Design With Gussets Attached to Top & Bottom Panels	6,021,899
462.	Carton Opening Apparatus and Method	6,050,063
463.	Apparatus for Packaging Article Groups	6,058,679
464.	Handled Bottle Carrier	6,065,590
465.	Multi-Function Cam for a Packaging Machine	6,073,516
466.	Containers for Articles	6,102,197
467.	Carton with Dispensing Feature	6,105,854
468.	Flat Blank with Unglued Bottom Forming Gussets	6,109,438
469.	Carton with Integral Partitions	6,112,977
470.	Method of Wood Chip Moisture Analysis	6,131,442
471.	Tightening Arrangement for Paperboard Wrap and Tightening Section for Apparatus for Applying a Wrap Around a Plurality of Articles/ Improved Tightening for Wraps	6,158,586
472.	Compact Basket-Style Carrier Blank	6,168,013 B
473.	Improved Carton Lock	6,173,889
474.	Fully Enclosed Carton with Diamond Corner Panels	6,227,367
475.	Carton Opening Method and Apparatus	6,240,707
476.	Article Carrier with Side Window Area	6,241,083
477.	Paperboard Carton with End Wall Handles	6,250,542
478.	4-Stop Secondary Motion Rotary Feeder and Cam	6,273,242
479.	Overhead Boom Arrangement for a Packaging Machine	6,282,864
480.	Tightening Arrangement for Paperboard Wrap	6,295,789
481.	Carton Feeding Method and Apparatus	6,311,457
482.	Basket Carrier with Top Panel	6,315,111
483.	Basket Carrier Blank for Use with Straight Line Glue	6,341,689
484.	Improved Basket Carrier	6,371,287
485.	Beverage Multiple Packaging Lock System	6,378,697
486.	Improved Carton Flap Lock	6,378,765



487.	Improved Flap Puller	6.381.927
488.	Automatic Change Over for Packaging Machine Cycle Stop	6.413.315
489.	Improved Carton Dispensing Feature	6.484.903
490.	Carton Feeding Method and Apparatus	6.490.843
491.	Article Carrier Blank	D278601
492.	Carton	D283796
493.	Carton Blank	D284067
494.	Bottle Carrier	D306828
495.	Combined Bottle Carrier and 3-D Glasses	D317404
496.	Carton with Partially Open Ends	D320557
497.	Enclosed Article Carrier Design	D350480
498.	Carton and Blank Therefore	RE32956

# Delaware

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*The First State*

I, HARRIET SMITH WINDSOR, SECRETARY OF STATE OF THE STATE OF DELAWARE, DO HEREBY CERTIFY THE ATTACHED IS A TRUE AND CORRECT COPY OF THE CERTIFICATE OF MERGER, WHICH MERGES:

"GRAPHIC PACKAGING INTERNATIONAL, INC.", A DELAWARE CORPORATION,

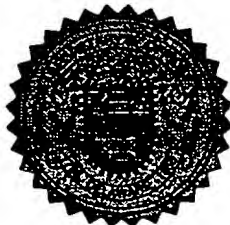
WITH AND INTO "RIVERWOOD INTERNATIONAL CORPORATION" UNDER THE NAME OF "GRAPHIC PACKAGING INTERNATIONAL, INC.", A CORPORATION ORGANIZED AND EXISTING UNDER THE LAWS OF THE STATE OF DELAWARE, AS RECEIVED AND FILED IN THIS OFFICE THE EIGHTH DAY OF AUGUST, A.D. 2003, AT 10:10 O'CLOCK A.M.

"Express Mail" mailing label No. EL753117915 US  
Date of Deposit August 27, 2003

I hereby certify that this paper or fee is being deposited with the United States Postal Service "Express Mail Post Office Addressee" service under 37 C.F.R. 1.10 on the date indicated above and is addressed to Mail Stop Assignment Recordation Services, Director of the United States Patent and Trademark Office, P. O. Box 1450, Alexandria VA 22313-1450.

Beth Akers  
(Typed or printed name of person mailing paper or fee)

Beth Akers  
(Signature of person mailing paper or fee)



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Harriet Smith Windsor  
Harriet Smith Windsor, Secretary of State

AUTHENTICATION: 2574121

DATE: 08-08-03

CERTIFICATE OF MERGER  
merging  
GRAPHIC PACKAGING INTERNATIONAL, INC.  
into  
RIVERWOOD INTERNATIONAL CORPORATION

Pursuant to Section 251 of the General Corporation Law of the State of Delaware (the "DGCL"), Riverwood International Corporation, a Delaware corporation (the "Corporation"), hereby certifies the following information relating to the merger (the "Merger") of Graphic Packaging International, Inc., a Delaware corporation ("GPII"), with and into the Corporation:

1. The names and jurisdictions of incorporation of each of the corporations constituent to the Merger are as follows:

<u>Name</u>	<u>Jurisdiction</u>
Riverwood International Corporation	Delaware
Graphic Packaging International, Inc.	Delaware

2. An Agreement and Plan of Merger, dated as of August 8, 2003, between the Corporation and GPII (the "Merger Agreement"), was entered into by the constituent companies and has been approved, adopted, certified, executed and acknowledged by each of the constituent corporations in accordance with the requirements of Section 251 of the DGCL.

3. The surviving corporation is Riverwood International Corporation, which will continue its existence as said surviving corporation under the name Graphic Packaging International, Inc. upon the effective date of the Merger pursuant to the provisions of the laws of the State of Delaware.

4. Article FIRST of the Certificate of Incorporation of the Corporation shall be amended to read as follows:

The name of the Corporation is Graphic Packaging International, Inc.

5. The Merger shall be effective upon filing of this Certificate of Merger.

6. The executed Merger Agreement is on file at the principal place of business of the Corporation, which is located at 814 Livingston Court, Marietta, Georgia 30067.

7. A copy of the Merger Agreement will be furnished by the Corporation, on request and without cost, to any stockholder of the Corporation or any person holding an interest in GPII.

[Remainder of this page intentionally left blank.]

IN WITNESS WHEREOF, this Certificate of Merger has been duly executed as of the 8th day of August, 2003, and is being filed in accordance with Section 103 of the DGCL by an authorized officer of the Corporation.

RIVERWOOD INTERNATIONAL  
CORPORATION

By: /s/ Edward W. Stroetz, Jr.  
Name: Edward W. Stroetz, Jr.  
Title: Secretary

"Express Mail" mailing label No. EL 75311 F773 US  
Date of Deposit August 27, 2003

I hereby certify that this paper or fee is being deposited with the United States Postal Service "Express Mail Post Office to Addressee" service under 37 C.F.R. 1.10 on the date indicated above and is addressed to Mail Stop Assignment Recordation Services, Director of the United States Patent and Trademark Office, P. O. Box 1450, Alexandria VA 22313-1450.

Beth Akers  
(Typed or printed name of person mailing paper or fee)

Beth Akers  
(Signature of person mailing paper or fee)